

78165

January-02-12 8:12:32 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 02/01/2012 **Start Qty:** ~~4.00~~

4

Cust Item ID:

Required Date: 31/01/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 12/01/02 Tooling:

Date:

Run Start *NR1*

QC:

Date:**SPC (Y/N):**

Date:

Stop *NR2*

110		0.00
110	Small Fab	
Small Fab		
Small Fab	Memo	0.00
	Assemble as per dwg D412-630 p.14	
	Coat all hardware with LPS3 rust inhibitor	
	A/R LPS3 batch: 1119317	
	COAT exposed HARDWARE WITH LPS PROCYON	
	A/R LPS PROCYON BATCH: 1114596	

2/2/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78165

78165

Page 2

January-02-12 8:12:32 AM

Item ID: D412-630-033 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli Access Step LH Folding
 Start Date: 02/01/2012 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 31/01/2012 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				<u>XS</u> <u>h29</u>			
130 *130* Packaging Packaging	Pick Kit Memo	0.00 0.00							<u>SP 12-02-14</u>
140 *140* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00				<u>XS</u> <u>44</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78165

78165

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January-02-12 8:12:32 AM

Item ID: D412-630-033

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Heli Access Step LH Folding

Stop ***NS2***

Start Date: 02/01/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 31/01/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
150	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-630-033								
	Location: _____								
	PPP Rev: <u>A</u>								
160		0.00							
160	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

Handwritten signature/initials

Handwritten signature/initials

Handwritten signature/initials

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:37 AM

Page 1

Work Order ID: 78165

78165

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 06-11-08 JLM
IPP rev B ecn 1019, added d2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2012-107		Manufactured	No			110	Each	41.0000	1	4			
D2012-107									**				
Clevis													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST004		41							
				71602		3							
				75057		38							
D2803-041		Manufactured	No			110	Each	1.0000	1	4			
D2803-041									**				
Bracket Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST147		1							
				74804		1							
D2804-041		Manufactured	No			110	Each	4.0000	1	4			
D2804-041									**				
Bracket Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST150		4							
				76182		4							

12/02/13

45
12/02/13

B79184
12/02/13

B 79181

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 78165

78165

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

[D2807-041]

Manufactured No

110

Each

39.0000

2

8

D2807-041

Door prop

**

Location

Loc Qty

Loc Code

ST022

39

60540

2

68494

5

73030

10

73920

2

77152

20

[D2813]

Manufactured No

110

Each

17.0000

2

8

D2813

Washer

**

Location

Loc Qty

Loc Code

ST023

17

69386

1

75025

16

[D3562-041]

Manufactured No

110

Each

0.0000

1

4

D3562-041

Step Assembly, LH

D3395-1

Manufactured No

110

Each

33.0000

4

16

D3395-1

Bushing

**

Location

Loc Qty

Loc Code

ST052

33

71563

33

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 78165

78165

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

[AN3C21A]

Purchased

No

110

Each

86.0000

2

8

AN3C21A

BOLT

**

Location

Loc Qty

Loc Code

ST352

86

109148

2

117514

34

119798

50

Ep 12/02/13

10

[AN8C16]

Purchased

No

110

Each

26.0000

2

8

AN8C16

Bolt

**

Location

Loc Qty

Loc Code

ST343

26

106066

2

118451

15

119324

9

Ep 12/02/13

9K
M120447

[AN310C8]

Purchased

No

110

Each

22.0000

2

8

AN310C8

Nut

**

Location

Loc Qty

Loc Code

ST344

22

118378

12

119324

10

Ep 12/02/13

10

[MS24665-302]

Purchased

No

110

Each

81.0000

8

MS24665-302

Cotter Pin

**

Location

Loc Qty

Loc Code

ST309

81

117460

81

Ep 12/02/13

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:38 AM

Work Order ID: 78165

78165

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1515H3

Purchased

No

110

Each

67.0000

NAS1515H3

Washer

Location

Loc Qty

Loc Code

ST277

67

116373

6

118078

6

118384

11

119438

44

**

16 16 24
2/02/13

M120578

NAS1515H5L

Purchased

No

110

Each

194.0000

4

16

***NAS1515H5I ***

WASHER

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

154

118614

1

119902

153

**

16 20
2/02/13

NAS1515H8

Purchased

No

110

Each

139.0000

4

16

NAS1515H8

Washer

Location

Loc Qty

Loc Code

ST277

139

111275

4

111411

135

**

16 20
2/02/13

16 20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:38 AM

Page 5

Work Order ID: 78165

78165

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

MS21043-3

Purchased

No

110

Each

1,469.000

4

16

MS21043-3

Nut

**

EP 12/02/13

Location

Loc Qty

Loc Code

FG

72

103691

72

ST300

750

119901

750

ST301

647

118077

2

118614

441

118686

30

119758

174

FE 20

MS24693-C280

Purchased

No

110

Each

48.0000

2

8

MS24693-C280

Screw

**

EP 12/02/13

Location

Loc Qty

Loc Code

ST310

48

118612

48

810

D2806-1

Manufactured

No

130

Each

14.0000

2

8

D2806-1

Bushing

**

12/21/14

Location

Loc Qty

Loc Code

ST022

14

75047

14

78888 (6x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:38 AM

Work Order ID: 78165

78165

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

D2806-3 Manufactured No

130 Each 27.0000 2 8

D2806-3

Bushing

** SP B76187 3x

Location	Loc Qty	Loc Code
ST022	27	
75046	15	
76187	12	

5x

D2810-5 Manufactured No

130 Each 7.0000 1 4

D2810-5

Strut

** B78917 3x SP
1x SP

Location	Loc Qty	Loc Code
ST265	7	
52034	1	
75077	6	

1x

D3396-1 Manufactured No

130 Each 12.0000 2 8

D3396-1

Spacer

** B78888 SP
2x SP

Location	Loc Qty	Loc Code
ST052	12	
75049	12	

2x

AN4C6A Purchased No

130 Each 488.0000 1 4

AN4C6A

Bolt

** SP 12-02-14

Location	Loc Qty	Loc Code
FG	4	
103344	4	
ST356	484	
116704	9	
118983	75	
119328	200	
119749	200	

4x 1x SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:39 AM

Work Order ID: 78165

78165

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

AN4C10A

Purchased

No

130

Each

50.0000

1

4

**

AN4C10A

Bolt

Location

Loc Qty

Loc Code

ST356

50

112243

20

114523

30

AN5C15A

Purchased

No

130

Each

66.0000

2

8

**

AN5C15A

Bolt

Location

Loc Qty

Loc Code

ST338

66

118191

3

118267

38

119749

25

AN44C7A

Purchased

No

130

Each

42.0000

1

4

**

AN44C7A

Eyebolt

Location

Loc Qty

Loc Code

ST362

42

109013

2

111308

40

AN4C15A

Purchased

No

130

Each

109.0000

2

8

**

AN4C15A

Bolt

Location

Loc Qty

Loc Code

ST358

109

115835

2

118628

7

118706

100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

January-02-12 8:12:39 AM

Work Order ID: 78165

78165

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1515H4

Purchased

No

130

Each

101.0000

7

28

NAS1515H4

**

*m/2047819 SP
7x \$*

Washer

Location

Loc Qty

Loc Code

ST277

101

116169

3

117460

1

117735

3

118078

48

118612

46

9x

NAS1515H5

Purchased

No

130

Each

109.0000

7

28

NAS1515H5

**

SP

Washer

Location

Loc Qty

Loc Code

FG

40

103286

20

103691

20

ST277

69

103286

69

28x21

MS21043-4

Purchased

No

130

Each

1,275.000

4

16

MS21043-4

**

SP 12-02-14

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

470

118686

470

ST301

765

119309

269

119546

496

16x 4x \$

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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January-02-12 8:12:39 AM

Work Order ID: 78165

78165

Parent Item: D412-630-033

D412-630-033

Parent Item Name: Heli Access Step LH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

MS21043-5

Purchased

No

130

Each

603.0000

3

12

**

SP 12-02-14

S ***MS21043-5***
Nut

Location

Loc Qty

Loc Code

FG

20

101418

20

ST300

158

112314

158

ST301

425

116548

100

118159

100

119307

25

119537

200

12x

3x8

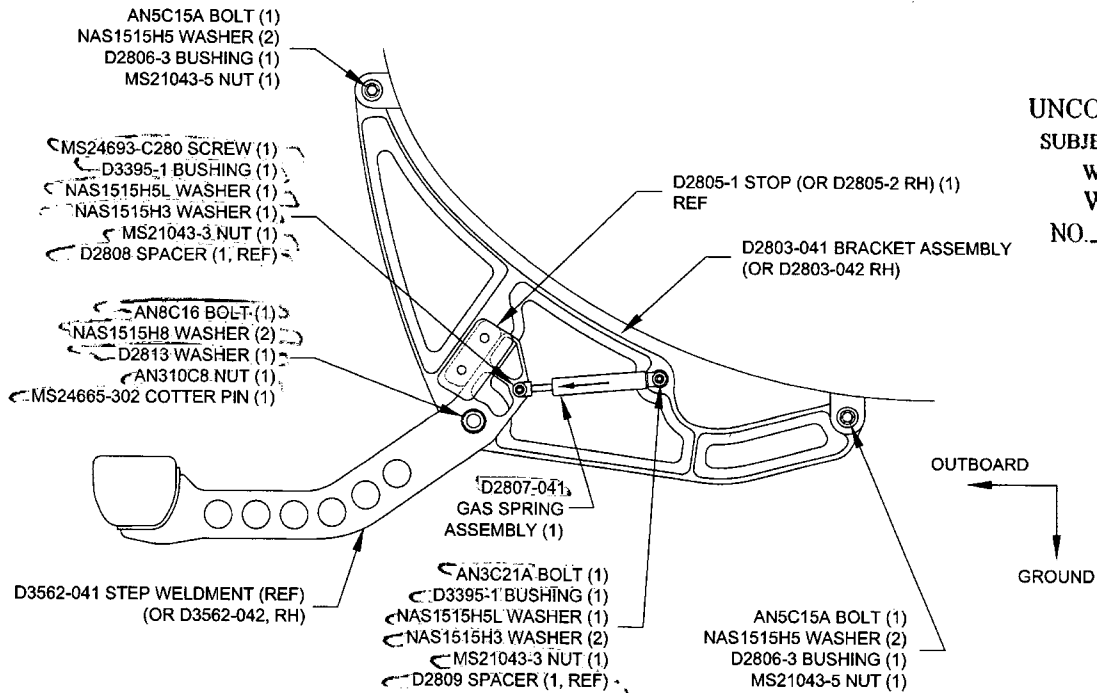
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

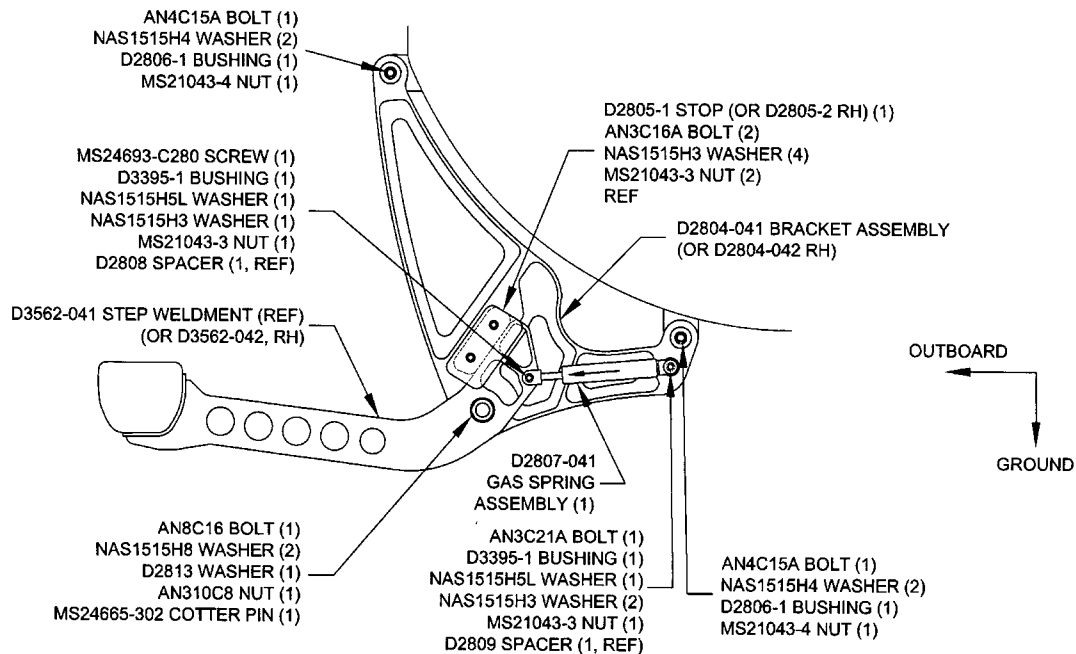
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D412-630-033/-034 Heli-Access-Step™ Installation

**FIGURE 14 – STA 84.29 for D412-630-033/-034 Heli-Access-Step™ Installation
(View rotated 90° CW)**



**FIGURE 15 – STA 155.06 for D412-630-033/-034 Heli-Access-Step™ Installation
(View rotated 90° CW)**

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Revision: **M**
Date: 08.12.12

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 78165
H.L.J.
12/01/02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

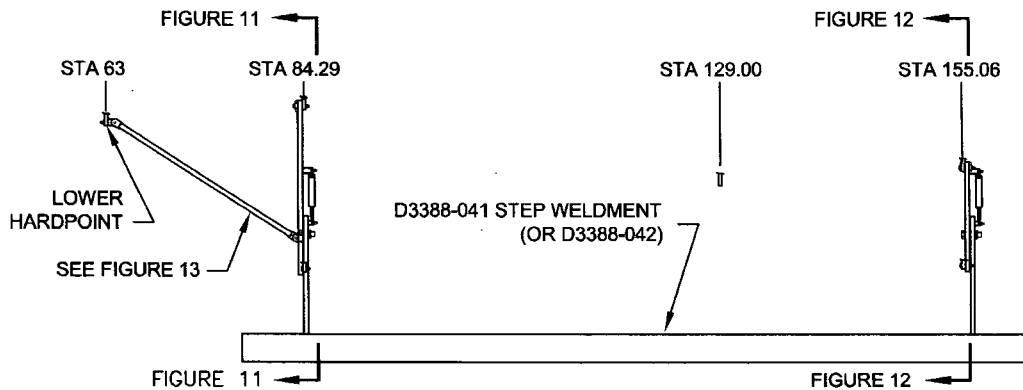
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

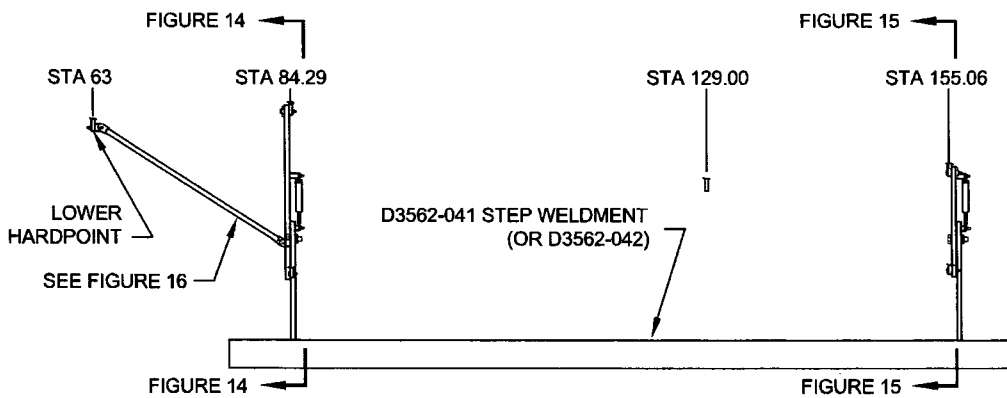
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D412-630-023 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-024 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-033 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-034 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-111 HELI-ACCESS-STEP™ LH, HEAVY DUTY FIXED (SHOWN)
D412-630-112 HELI-ACCESS-STEP™ RH, HEAVY DUTY FIXED (OPPOSITE)

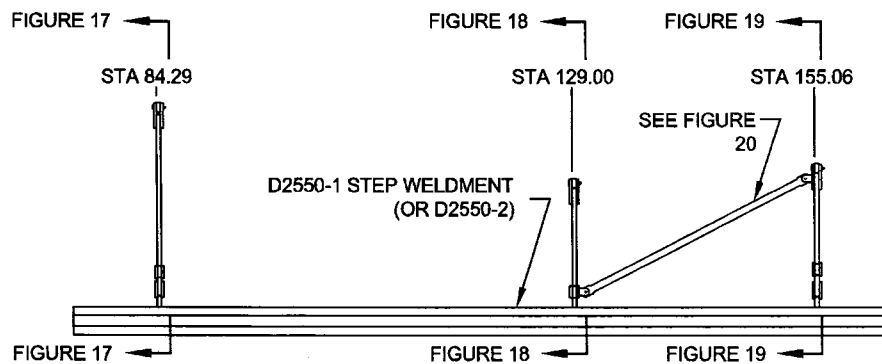


FIGURE 3 – D412-630 Heli-Access-Step™ Installations

8

Qty -033	Qty -034	Qty -243	Qty -244	Part Number	Description
X				D412-630-033	HELI-ACCESS-STEP™ LH (FOLDING)
	X			D412-630-034	HELI-ACCESS-STEP™ RH (FOLDING)
1		X		D412-630-243	STEP ASSEMBLY LH
	1		X	D412-630-244	STEP ASSEMBLY RH
		1	1	D2012-107	CLEVIS
		1		D2803-041	STA 84 BRACKET ASSEMBLY LH
			1	D2803-042	STA 84 BRACKET ASSEMBLY RH
		1		D2804-041	STA 155 BRACKET ASSEMBLY LH
			1	D2804-042	STA 155 BRACKET ASSEMBLY RH
2	2			D2806-1	BUSHING
2	2			D2806-3	BUSHING
		2	2	D2807-041	GAS SPRING ASSEMBLY (WAS D2807)
1	1			D2810-5	STRUT
		2	2	D2813	WASHER
		1		D3562-041	STEP WELDMENT LH
			1	D3562-042	STEP WELDMENT RH
		4	4	D3395-1	BUSHING
2	2			D3396-1	SPACER
		2	2	AN3C21A	BOLT
1	1			AN4C6A	BOLT
1	1			AN4C10A	BOLT
2	2			AN4C15A	BOLT
1	1			AN44-C7A	EYEBOLT
2	2			AN5C15A	BOLT
		2	2	AN8C16	BOLT
		2	2	AN310C8	NUT
		2	2	MS24665-302	COTTER PIN (OR AN380C3-4)
		6	6	NAS1515H3	WASHER
7	7			NAS1515H4	WASHER
7	7			NAS1515H5	WASHER
		4	4	NAS1515H5L	WASHER
		4	4	NAS1515H8	WASHER
		4	4	MS21043-3	NUT
4	4			MS21043-4	NUT
3	3			MS21043-5	NUT
		2	2	MS24693-C280	SCREW (OR MS24694-C565)